

Figure 1

Button instruction in the Figure 1



This is Emergency Stop,



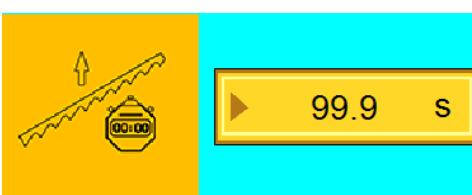
Vise Clamp button which

show the status whether the vise clamp or not



Cutting time button which show how

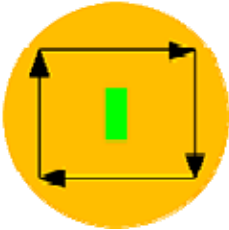
many time you cut.



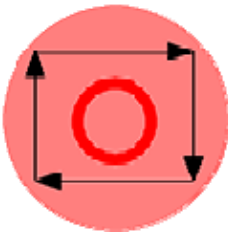
Time setting for Bow Up



Reset Button. After band saw finish the continuous cutting, and you want to make a new cut, please reset the continuous cutting to zero.



Cycle Button, push this button, blade start, vise clamp, bow down, cutting start, bow down to the lower limited switch, blade stop, bow up, then one cycle working stop, if you need the next cycle start, push this button again, then working as the same.



Cycle stop button, push this button, the machine will stop working. If you want to work again, please push Cycle button.



push this button, you will enter the figure 2

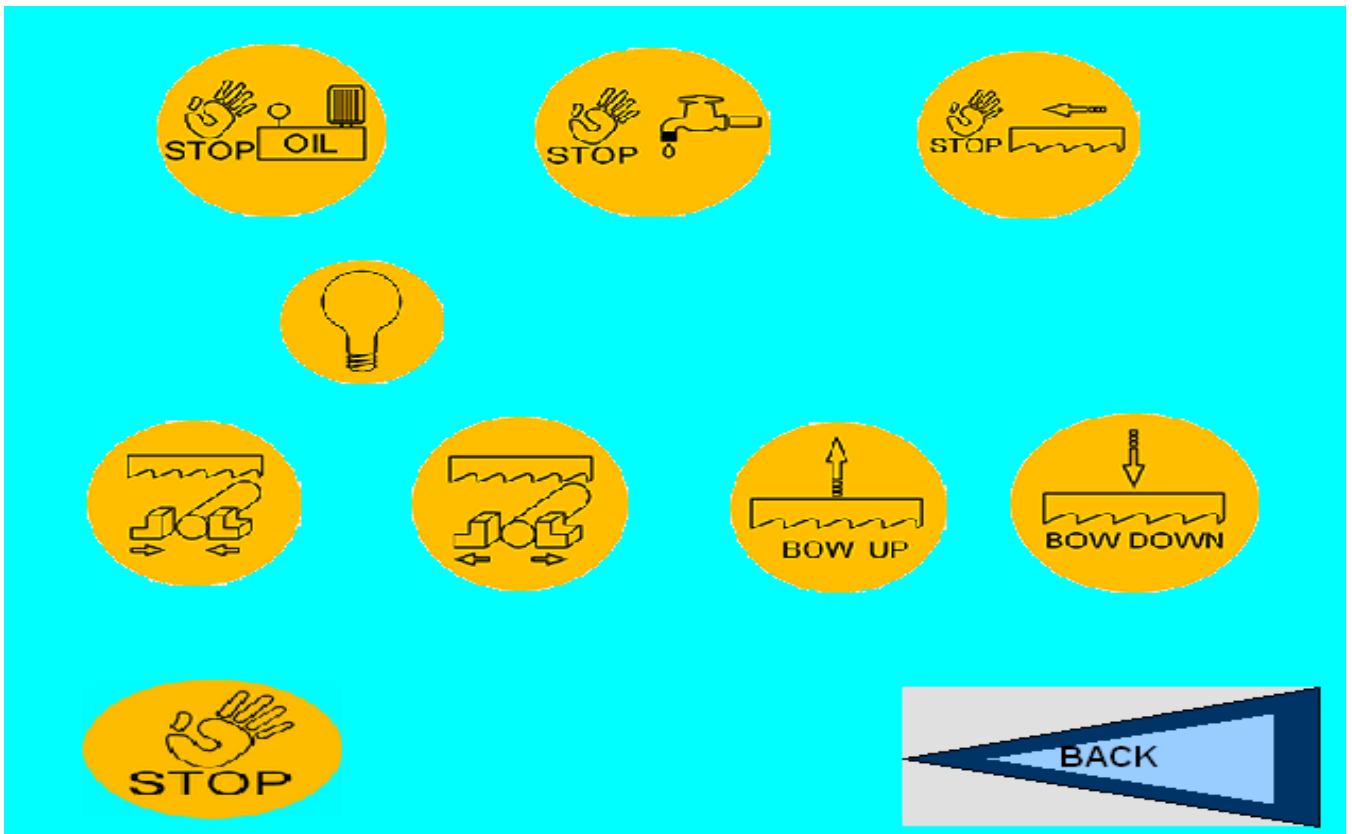




Figure 2

Figure 2 shows how to work under operate.

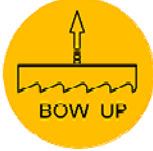
Push  in Figure 1, then you will enter Figure 2, this is operate, please do as following:

First push  button to , then every button can work under Figure 2, If this Stop button haven't changed to start, the buttons in Figure 2 can't working. please note.

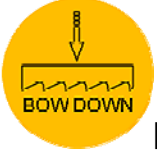
Push , hydraulic start working, Only this hydraulic button start, the bow can up and down, vise can loose and clamp.



Push **STOP** coolant pump, coolant pump start, loose this button, coolant pump stop working.



Push **BOW UP** bow up, loose this button, bow stop up



push **BOW DOWN** bow down, loose this button bow stop down.



Push **VISE LOOSE** vise loose, loose this button, vise stop loose.



Push **VISE CLAMP** vise clamp, loose this button, vise stop clamp



shows whether the vise clamp



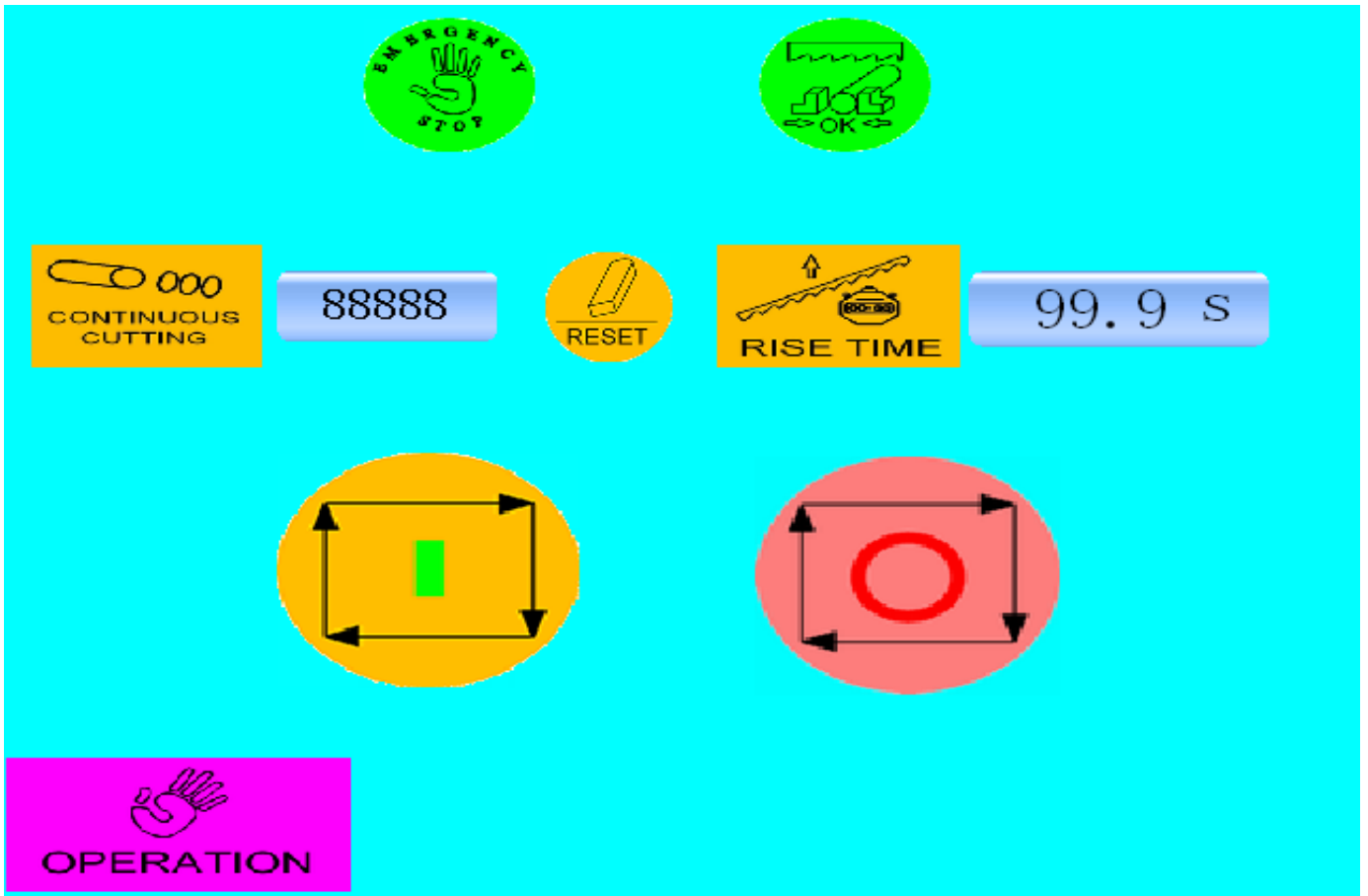
This is blade cutting button,once this button change to




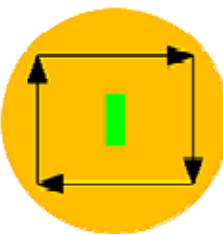
,blade cutting start.



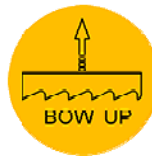
this is back button,push this back,you will enter figure 1 and can use cycle cutting.



After push  ,you will enter figure 1,if you need

enter  cycle cutting,please first enter

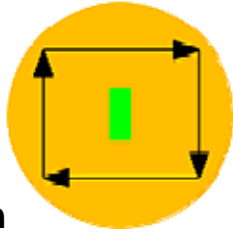
operation  ,then Push  ,hydraulic start

working, Push  bow up, bow up should be higher than the height of the material,after setting these two buttons, then push

 button, input 2S in this bow up time

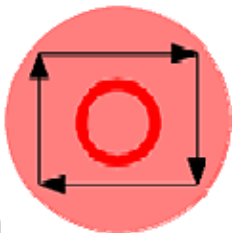


setting ,now everything is ok,at ths time,please

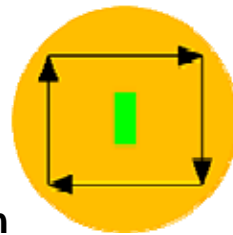


push ,then the machine will work.

Under this cycle working,if you want to stop working, please



push ,if start woking,push



,this machine can

work again.

If under the cycle working,you need to change to



operate
operation

,please push



,then enter